

## ***Bunge installs multiple conveyors for extended Polish agri-bulk storage facility***

Bunge has just completed an extension to its new 45,000t capacity grain warehouse in the Polish port of Swinoujscie which will be used for storing imported soy meal, mainly originating from the company's crushing plants in Argentina and Brazil. The extension to the covered storage, offering an additional 5000t capacity, will be used primarily for export rape meal, but also for other types of grain. The combined facility will handle a million tonnes of agri-bulks annually, 700,000t imports and 300,000t exports.

The €3 million contract to supply the materials handling systems, loading chutes and JKF Industri filter systems was signed by Buttimer Polska, representative in Poland for Denmark's Cimbria Bulk Equipment. Conveyor systems supplied by Cimbria included 11 belt conveyors with belt widths from 800 to 1400mm and capacities from 200 to 800t/h; 14 chain conveyors with capacities from 160 to 500t/h; and six bucket elevators with capacities ranging from 250 to 500t/h. All of these conveyors needed to comply with Bunge's own design specifications which called for very low conveying speeds. Consequently, the equipment needed to be 'over-dimensioned' to meet the required throughputs.

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***Cimbria Bulk Equipment has supplied several chain conveyors and bucket elevators to Bunge's Swinoujscie grain transshipment facility***